

Comparison of industrial-scale tubular photobioreactor to FRP (fiberglass reinforced plastic) panel photobioreactor on outdoor culture of *Nannochloropsis oculata* in the marine hatchery

Denizel kuluçkahanede *Nannochloropsis oculata* dış ortam kültüründe endüstriyel ölçekli tübüler fotobiyoreaktör ile FRP (fiberglass ile güçlendirilmiş plastik) panel fotobiyoreaktörün karşılaştırılması

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Abstract: Microalgal culture is a key procedure in marine fish hatcheries, but this activity is far from optimized and has several problems remain to be solved. *Nannochloropsis oculata* are important to live feed organisms, which are used to rear the larvae of marine finfish. *N. oculata* were cultivated in tubular PBR and FRP panel PBR in a greenhouse. Tubular PBR was reached 701.7×10^6 cells mL⁻¹ as its maximum cell density and FRP panel PBR was reached 245×10^6 cells mL⁻¹ as maximum. Also, estimated maximum dry weights of tubular and FRP panel PBRs were calculated as 3.249 g L⁻¹ and 1.47 g L⁻¹, respectively. Consequently, tubular PBR was showed that it is more efficient than FRP panel PBR in this study.

Keywords: Microalgae, *Nannochloropsis oculata*, hatchery, tubular photobioreactor, FRP panel photobioreactor, photobioreactor design

Öz: Mikroalg üretimi balık kuluçkahaneleri için kilit noktası olmakla birlikte hala optimizasyonu tamamlanmamış ve çözülmesi gereken problemlere sahiptir. *Nannochloropsis oculata* önemli bir canlı yem kaynağıdır ve deniz balıkları üretiminde larvaların beslenmesi amacıyla üretilmektedir. *N. oculata*, sera içerisinde tübüler ve FRP panel fotobiyoreaktörlerde üretilmiştir. Tübüler FBR $701,7 \times 10^6$ hücre mL⁻¹ maksimum yoğunluğa ulaşırken, FRP panel FBR ise 245×10^6 hücre mL⁻¹ maksimum yoğunluğa ulaşmıştır. Ayrıca, tübüler ve FRP panel FBR'ler için maksimum tahmini kuru ağırlıklar da sırasıyla $3,249 \text{ g L}^{-1}$ ve $1,47 \text{ g L}^{-1}$ olarak hesaplanmıştır. Sonuç olarak, tübüler FBR'ün, FRP panel FBR'e göre daha verimli olduğu bu çalışma ile ortaya konulmuştur.

Anahtar kelimeler: Mikroalg, *Nannochloropsis oculata*, kuluçkahane, tübüler fotobiyoreaktör, FRP panel fotobiyoreaktör, fotobiyoreaktör tasarımı

INTRODUCTION

It is known that microalgae are known as a source of protein, amino acids, vitamins and various minerals, as well as polysaccharides, sterols and fatty acids (El-Sheekh et al. 2006). These organisms are an indispensable feed source for all growth stages of bivalves and for larvae of some crustaceans and fish species in aquaculture as used directly in larval tanks. They are consumed by zooplankton, which is then consumed by fish. In that aquatic feed chain, important nutrients from microalgae are transferred to higher trophic levels via intermediary zooplankton (Brown et al., 1999; Vismara et al., 2003). Although, microalgae are able to produce valuable biomolecules, which are alterable by nutrient composition, temperature, light intensity and age of the culture (Richmond, 1986; Renaud et al., 1995; Thompson et al., 1992).

Most of the microalgal biomass has been an appealing source for producing a wide range of highly valuable products,

including polyunsaturated fatty acids (PUFA), carotenoids, phycobiliproteins, polysaccharides and phycotoxins. Although, the products from microalgae have been widely used as a high-protein supplement in human nutrition, aquaculture and nutraceutical purposes (Del-Campo et al., 2007). In most developed countries, high caloric foods are consumed widely. This leads to various health problems, e.g., obesity, heart diseases, diabetics. A balanced nutritional diet is needed for health and should contain valuable biomolecules such as vitamins, minerals, linoleic, linolenic and arachidonic acid as well as eicosapentaenoic acid (EPA, 20:5 omega-3) and docosahexaenoic acid (DHA, 22:6 omega-3) (Sathasivam et al. 2019).

The microalga *Nannochloropsis oculata* is an important species in aquaculture due to its nutritional value and cell size. It belongs to the class of Eustigmatophyceae, which includes species that contain a high amount of polyunsaturated fatty

acids (PUFAs), especially eicosapentaenoic acid (EPA), arachidonic acid (ARA) and docosahexaenoic acid (DHA). These biomolecules have a great impact on the nutrition of marine organism, particularly growth and development of the larvae of fish, molluscs and crustaceans. (Otero et al., 1997, Brown et al., 1999). The nutritional value of microalgae is related to its biochemical cell composition particularly characteristics of fatty acid content (Sukenik et al., 1993; Durmaz et al., 2008). The cell composition of microalgae (Thompson et al., 1992) is alterable significantly through culture conditions, especially depending on temperature and light conditions (Richmond 2004; Durmaz et al., 2008).

Photobioreactors are bioreactors, which are utilizing the light as an energy source to produce phototrophic organisms such as microalgae. Since the beginning of microalgal cultivation, researchers have been investigating to find a more efficient way to produce these organisms. For this purpose, many photobioreactors are designed in different types and shapes. Open area tubular and flat plate photobioreactors are the most popular choices for high areal and volumetric productivity. From a commercial point of view, a closed photobioreactor (PBR) must have as many of the following characteristics as possible: high area productivity, high volumetric productivity, large volume, inexpensive to build and maintain, easy to control culture parameters and reliability (Olaizola, 2003). The culture of *N. oculata* is performed in closed photobioreactor (PBR) systems such as transparent polyethylene bags, fiberglass cylinders and flat panel reactors in hatcheries as feed for fish (Lubian et al., 2000; Lourenco et al., 2002).

In particular, low productivity and high production cost stand out as major hurdles of microalgae production in aquaculture hatcheries (Boeing, 2000; Durmaz, 2007; Muller-Fuege, 2013). In this case, PBRs should be optimized with respect to key design parameters for the cultivation of microalgae. Therefore, the goal of this study is comparing the performance of both systems (tubular & flat plate PBRs) in semi-continuously mass microalgal cultivation of *N. oculata* using industrial-scale PBRs.

MATERIAL AND METHODS

Microalgae

Nannochloropsis oculata (Droop) (Hibberd, 1981 CCAP 849/1) used in this study was obtained from the Culture Collection of Algae and Protozoa (CCAP), Scotland. Starter cultures were maintained axenically in F/2 medium (Guillard and Ryther, 1962). When the inoculums reached a concentration between 10^6 and 10^7 cells mL⁻¹, they were transferred to larger flat-bottom glass flasks (10 L), and then when the total volume was reached up to 200 L (20 flasks used for this purpose), cultures were inoculated to both PBRs.

Experimental photobioreactor

The experiments of this study were performed in a tubular PBR and a fiberglass reinforced plastic panel PBR (FRP;

fiberglass reinforced plastic) which belongs to an aquaculture hatchery facility in Turkey (Akvatek Company), as shown in Figure 1 and Figure 2. Mainly, PBRs can be divided into two main parts; solar receiver and degasser-cooler tank. The degasser-cooler tank, which is made of double-walled polyester fiber tank was used for mixing, degassing and heat exchange of culture (Figure 1 and 2).

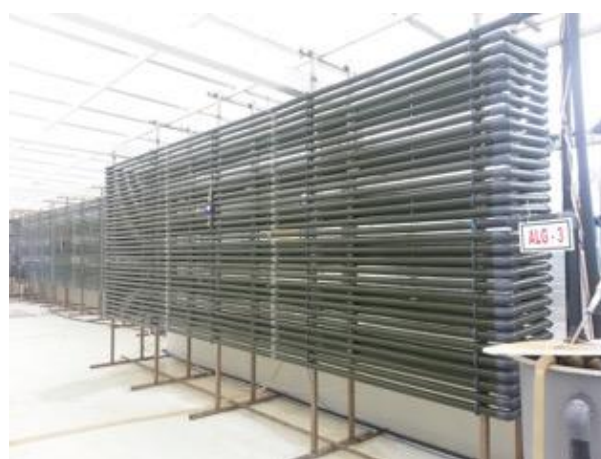


Figure 1. Tubular photobioreactor



Figure 2. FRP panel photobioreactor

The solar receiver of the tubular PBR was made of transparent plexiglass consisted of 416 m total length (Figure 3). The internal diameter of the tubes was 4.6 cm and has 0.2 cm wall thickness. The solar receiver consists of two lines and each set of the tubular PBR has 6 m in length, 0.5 m in width and 1.6 m in height. The effective surface area of both lines of tubular PBR is 41.6 m² and the solar receiver's volume was 690 liters. The degasser-cooler tank of the tubular system has 110 liters volume and finally, the total volume of the tubular PBR system reaches 800 liters.

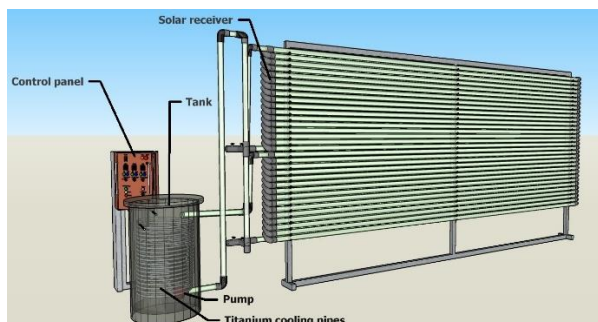


Figure 3. Illustration of the tubular photobioreactor

The solar receiver of the FRP panel PBR was made of fiberglass reinforced plastic. Two-piece of FRP panel solar receivers were used in this PBR system (Figure 4). Both have 9.5 m in length and 1 m in height, has 4 cm in depth. The total surface area of the solar receiver is 38 m². 800 liters of total volume of the FRP panel PBR including 40 liters of the degasser-cooler tank.

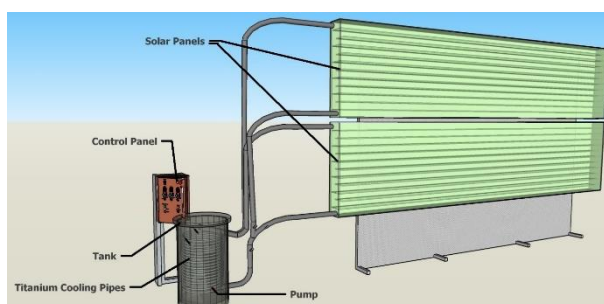


Figure 4. Illustration of FRP panel photobioreactor

The culture temperature was controlled through an internal heat exchanger that was made up of titanium tubes placed in the degasser-cooler tank. 100 L of seawater per hour (generally 18°C) was used as cooling water. The microalgal culture was circulated as velocity of 0.6 m s⁻¹ using a centrifugal pump located between the degasser-cooler tank and the solar receiver. Temperature and pH were measured at several positions along with the tube and degasser tank using Seko Kontrol PR40 pH/redox and conductivity meter (Italy). Culture pH was controlled by on-demand injection of pure industrial grade CO₂ gas at 5 L min⁻¹.

Culture conditions of photobioreactors

Advanced mass culture of microalgae requires a closed system because the microalgae must be grown under contaminant-free conditions. However, it is not possible to completely sterilize PBRs. In this study, PBRs were disinfected by using sodium hypochlorite overnight and neutralized with sodium thiosulfate for 2 hours. In addition, marine water used in both systems was sterilized by passing through a 0.02 μm filtration system.

PBR systems were illuminated by solar radiation and no artificial illumination was used at nights. Sunrise and sundown were observed around 05.30 and 19.30, respectively. The mean duration of irradiation was 14 h per a day. Mean temperature was recorded as 26-28 °C at daytimes and 18-20 °C at nights.

Culture medium (F/2 medium (Guillard and Ryther, 1962)) was added daily (1 mL/L) and cultures were maintained at 35 g L⁻¹ salinity and 24±1°C temperature.

Analytical methods

Cell density was measured via Improved Neubauer hemocytometer at three times a day (08:00 a.m., 12:00 p.m. and 18:00 p.m) and at the same time, contamination was checked daily through visual observation. Growth rates (μ) were calculated with this equation.

$$\mu = \frac{\ln(N_t) - \ln(N_0)}{t - t_0} \quad (\text{Eq.1})$$

Where N_t is biomass at the time (t) and N₀ is the beginning biomass at the time t₀.

The culture was illuminated through sun light at the maximum irradiance level of 300 μmol m⁻² s⁻¹ (Li-Core 195) at the surface of the photobioreactors.

RESULTS

In both PBR systems, no contamination by protozoa or other microalgae species was observed. The tubular PBR's and FRP panel PBR's initial cell densities were arranged as 15.0 x 10⁶ cells mL⁻¹ (Figure 5). Tubular PBR was reached to maximum cell density at 14th day as 701.7 x 10⁶ cells mL⁻¹ while FRP panel PBR was reached to maximum cell density at 23rd day and recorded as 245 x 10⁶ cells mL⁻¹. The lag phase was observed in the first 2 days for both PBRs. After the first 2 days, the cell density of *N. oculata* at tubular PBR was increased rapidly from 35.3 x 10⁶ cells mL⁻¹ and was reached to 701.7 x 10⁶ cells mL⁻¹ at the day 14 without any apparent lag phase. However, the exponential phase of the PFR panel PBR continued relatively slowly until the 17th day and reached 205 x 10⁶ cells mL⁻¹.

Maximum specific growth rates of tubular PBR and FRP panel PBR were recorded at the day 5 as 0.53 and 0.39, respectively. Estimated dry weights were calculated according to data of previous studies (FAO, 1996; Zou and Richmond, 1999). The maximum estimated dry weights of tubular PBR and FRP panel PBR were calculated as 3.249 g L⁻¹ and 1.47 g L⁻¹, respectively. When compare maximum dry weights of PBRs, the tubular PBR system was reached to 2.21-fold of FRP panel system's dry weight (Figure 6). Mean estimated dry weights of both bioreactors for 32 days long experiments, were calculated as 2.091 and 0.806 g L⁻¹ for tubular and FRP panel PBRs, respectively.

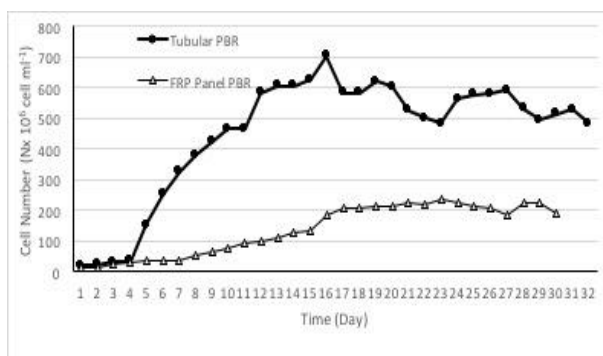


Figure 5. Cell densities of both systems

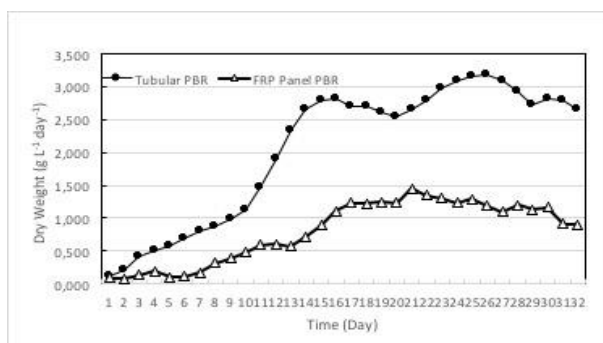


Figure 6. Estimated dry weights of both systems

DISCUSSIONS

The primary objective of producing phototrophic organisms is to provide a continuous culture with cell density. Strong irradiance often results in photodamage on several microalgae species but, if cell population density is too low even lower irradiances may cause the same effect (Qiang and Richmond, 1994). Light is an important parameter, especially in algal cultures. The angle at which the photobioreactor receives the light is important, in fact, the surface area of the material plays a significant role in the efficiency to get enough light for the algal culture. In this study, the greenhouse was possibly reduced the light intensity at the beginning and consequently, no photodamage was observed. It is important for the reactor to take sunlight in the most efficient way.

The maximum cell number of the tubular PBR system was more than 2 fold higher than FRP panel PBR's. In another study, bag cultivation of *N. oculata* was conducted (50 L) to test the effect of N sources (NO_3^- and NH_4^+) and maximum cell number was given as $5.2 \pm 0.3 \times 10^7$ cells mL^{-1} and $4.9 \pm 0.1 \times 10^7$ cells mL^{-1} , respectively (Durmaz, 2007). The harvest cell densities of *N. oculata* in the medium supplemented with 1.76 mmol N L^{-1} were 5.28×10^7 cells mL^{-1} (Huang et al., 2013). Low and Toledo (2015) reported that 80 L culture bags of *N. oculata* were harvested with an approximate concentration of $4.55 \times$

10^6 cells mL^{-1} . It is obvious that in this study, cell densities of both PBR systems higher than bag culture methods.

The total biomass yield was considerably higher than algae concentrations in open raceway ponds, which typically ranged between 0.1 and 0.5 g L^{-1} (Kumar et al., 2015; Zhu, 2015), but can reach up to 1.4 g L^{-1} (Ashokkumar et al., 2014; Ketheesan and Nirmalakhandan, 2012). This biomass yield is comparable to average biomass concentrations achieved in other PBRs such as tubular and flat plate PBRs. Higher yields were obtained as varied between 2.07-4.3 g L^{-1} for *Nannochloropsis atomus* species on horizontal PBR which operated over 165-day (Dogaris et al., 2015). In another study, it is reported that productivity of continuous culture as 2.02 and 3.03 $\text{g L}^{-1}\text{day}^{-1}$ at helical tubular PBR (Briassoulis et al., 2010) in summer with combined light conditions. That result shows that helical tubular PBR's performance was better than our FRP panel PBR's, but similar to tubular PBR's performance. It is also reported as 1.10 and 1.20 $\text{g L}^{-1}\text{day}^{-1}$ productivity for fed-batch culture at artificial light conditions (Xu et al., 2004). The maximum productivity of *Nannochloropsis* sp. in a flat-plate PBR reported as 0.51 $\text{g L}^{-1}\text{d}^{-1}$ (Hulatt et al., 2017). Tubular PBR system was yielded 3.249 g L^{-1} maximum dry weight in this study. While the yield of tubular PBR's is higher or comparable with mentioned studies, the FRP panel PBR's yield significantly lower than most of these results. Culture intensity is associated with culture depth and light intensity. This relation must be considered linearly. In this study, 4.6 cm diameter tubes were used with solar irradiation. Although the FRP panel PBR system has a 4 cm light path length, the panel system lines are in shadowing each other. This may lead to a decrease in the light efficiency ratio. The length of the light path has been taken into account in order to optimize the light intensity.

The algae biomass is affected by many parameters including light intensity, the surface area and material of the system used, and the path taken by the light in the water column.

CONCLUSION

Microalgal biotechnology takes more attention day after day by different industries. Along with its use in aquaculture, naturally produced valuable biomolecules such as fatty acids, vitamins and pigments are used in different fields more often than ever. For that reason, the capacity and efficiency of microalgae production need improvement. Although open systems like ponds let us produce a couple of microalgae species successfully, these systems limit the production of many sensitive species because of contamination risk and/or uncontrolled conditions. Also, those systems need too much space because of their low production efficiency. This leads producers to work with closed systems that allow reliable and sustainable production.

PBR systems have a significant effect on the growth rate of *N. oculata* cultivation. In tubular PBRs, this species can be

easily grown and possible to obtain maximum biomass under solar illumination.

Our results indicate that this design offers the advantage of a high surface to volume ratio, easy controlling of temperature and carbon dioxide transfer, while occupying a small ground area. In addition, totally controlled lights may ensure optimum illumination constantly to provide persistence of production, which is not possible for solar illuminated systems. However, artificial lighting causes extra costs for production. This design is used to be able to grow algae throughout the year, especially in hatchery production seasons. By doing so, the success of

breeding alternative fish species in mariculture operations may be increased.

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